

| Alloy Designation |                  |
|-------------------|------------------|
| EN                | CuNi1Sn1P        |
| DIN               | CuNi1Sn1P        |
| UNS               | C19025 ASTM B422 |
| JIS               | NB109***         |

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| Chemical Composition |                        |   |
|----------------------|------------------------|---|
| Sn<br>Ni             | 0.7-1.1                | % |
|                      | 0.8-1.2                | % |
| P<br>Cu              | 0.03-0.07<br>Remainder | % |

| Characteristics                                                                                                                                                                                                                                                                                                                                                                                                        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>C19025</b> delivers a balanced combination of relatively high strength and good electrical conductivity of approximately 40 percent IACS. It offers excellent mechanical properties, superior stress relaxation resistance and very good bending workability, together with good corrosion resistance, making it well suited for miniaturized, lightweight and cost effective electrical and electronic components. |

| Main Applications                            |
|----------------------------------------------|
| Battery connector   Busbar                   |
| Automobile Connectors   Switch parts         |
| The terminal member   semiconductor carriers |
| Electrical and electronic connectors         |

| Physical Properties (Reference values at room temperature) |                     |      |
|------------------------------------------------------------|---------------------|------|
| Density                                                    | g/cm <sup>3</sup>   | 8.9  |
| Electrical conductivity                                    | IACS%(20°C)*        | 40   |
| Modulus of elasticity                                      | KN/mm <sup>2</sup>  | 130  |
| Coefficient of thermal expansion                           | 10 <sup>-6</sup> /K | 17.1 |
| Thermal conductivity                                       | W/(m*K)             | 161  |

\*value for the lowest temper class

| Mechanical Properties |      |                         |                       |                 |                |                                 |   |
|-----------------------|------|-------------------------|-----------------------|-----------------|----------------|---------------------------------|---|
| TEMPER                |      | Tensile Strength<br>Mpa | Yield Strength<br>Mpa | Elongation<br>% | Hardness<br>HV | Bending Test(90°)<br>GW      BW |   |
| HR01                  | 1/4H | 325 - 470               | min. 290              | min. 15         | 120 - 155      | 0                               | 0 |
| HR02                  | 1/2H | 435 - 525               | min. 400              | min. 7          | 135- 170       | 0                               | 0 |
| HR04                  | H    | 495 - 570               | min. 470              | min. 5          | 155- 180       | 0                               | 0 |
| HR06                  | EH   | 540 - 615               | min. 510              | min. 4          | 160- 200       | 0.5                             | 1 |

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