

| Alloy Designation |             |
|-------------------|-------------|
| EN                | CuSn2Fe0.1P |
| DIN               | CuSn2Fe0.1P |
| UNS               | C50715      |
| JIS               | KLF5**      |

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| Chemical Composition |                         |   |
|----------------------|-------------------------|---|
| Sn<br>Fe             | 1.7-2.3                 | % |
|                      | 0.05-0.15               | % |
| P<br>Cu              | 0.025-0.04<br>Remainder | % |

| Characteristics                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>C50715</b> is a low-tin phosphor bronze alloy containing small amounts of iron, phosphorus, and tin. Strengthened by Fe-P precipitates within the copper matrix, it offers higher electrical conductivity than conventional phosphor bronzes. Suitable for hot rolling, C50715 combines excellent formability, conductivity, strength, and stress relaxation resistance, making it ideal for automotive applications operating at elevated temperatures. Its strength is comparable to that of 4% tin bronze. |

| Main Applications                    |
|--------------------------------------|
| Electrical and electronic connectors |
| Automobile Connectors   Switch parts |
| The terminal member                  |
| Battery connector   Busbar           |

| Physical Properties (Reference values at room temperature) |                     |      |
|------------------------------------------------------------|---------------------|------|
| Density                                                    | g/cm3               | 8.9  |
| Electrical conductivity                                    | IACS%(20°C)*        | 32   |
| Modulus of elasticity                                      | KN/mm <sup>2</sup>  | 122  |
| Coefficient of thermal expansion                           | 10 <sup>-6</sup> /K | 17.6 |
| Thermal conductivity                                       | W/(m*K)             | 140  |

\*value for the lowest temper class

| Mechanical Properties |      |                         |                       |                 |                |                                 |     |
|-----------------------|------|-------------------------|-----------------------|-----------------|----------------|---------------------------------|-----|
| TEMPER                |      | Tensile Strength<br>Mpa | Yield Strength<br>Mpa | Elongation<br>% | Hardness<br>HV | Bending Test(90°)<br>GW      BW |     |
| H02                   | 1/2H | 390 - 540               | min. 290              | min. 8          | 140 - 180      | 0                               | 0   |
| H04                   | H    | 530 - 640               | min. 440              | min. 5          | 160 - 200      | 0                               | 0.5 |
| H06                   | EH   | 590 - 690               | min. 550              | -               | min. 180       | 1                               | 1.5 |

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